

FIG. 1

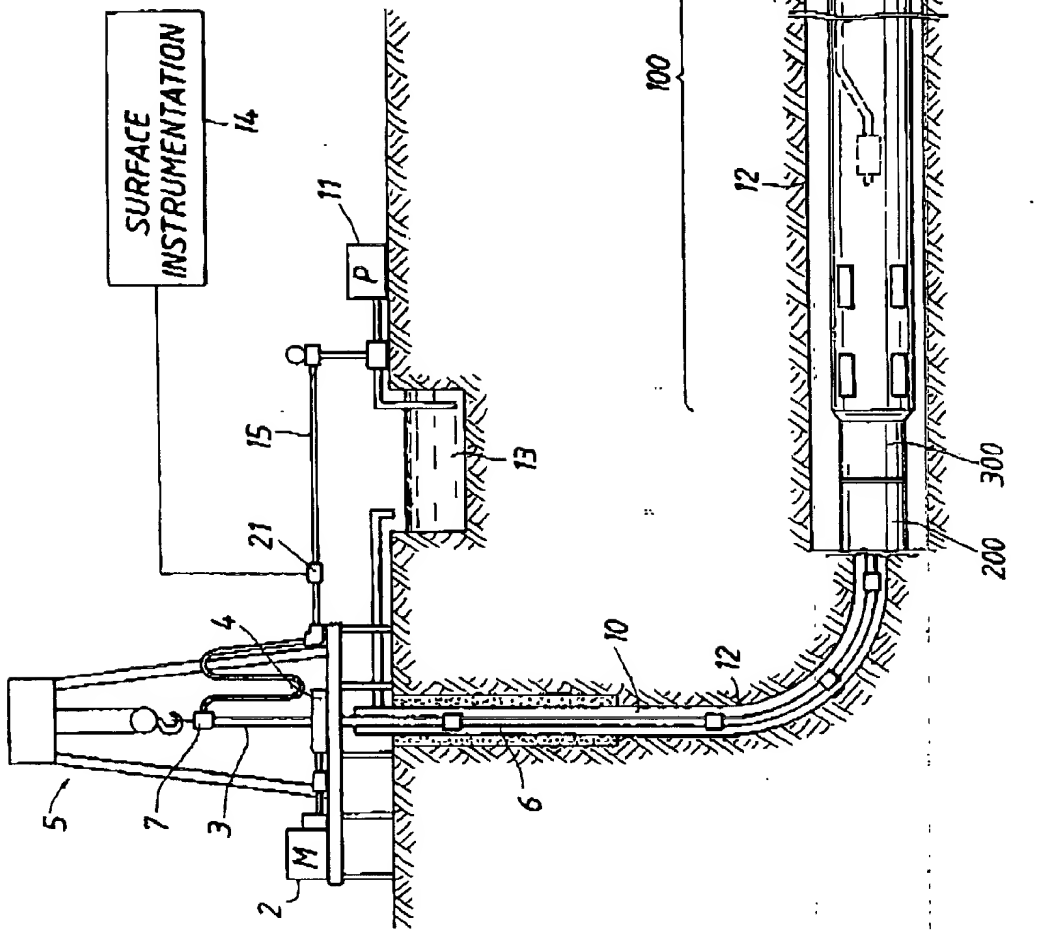


FIG. 2

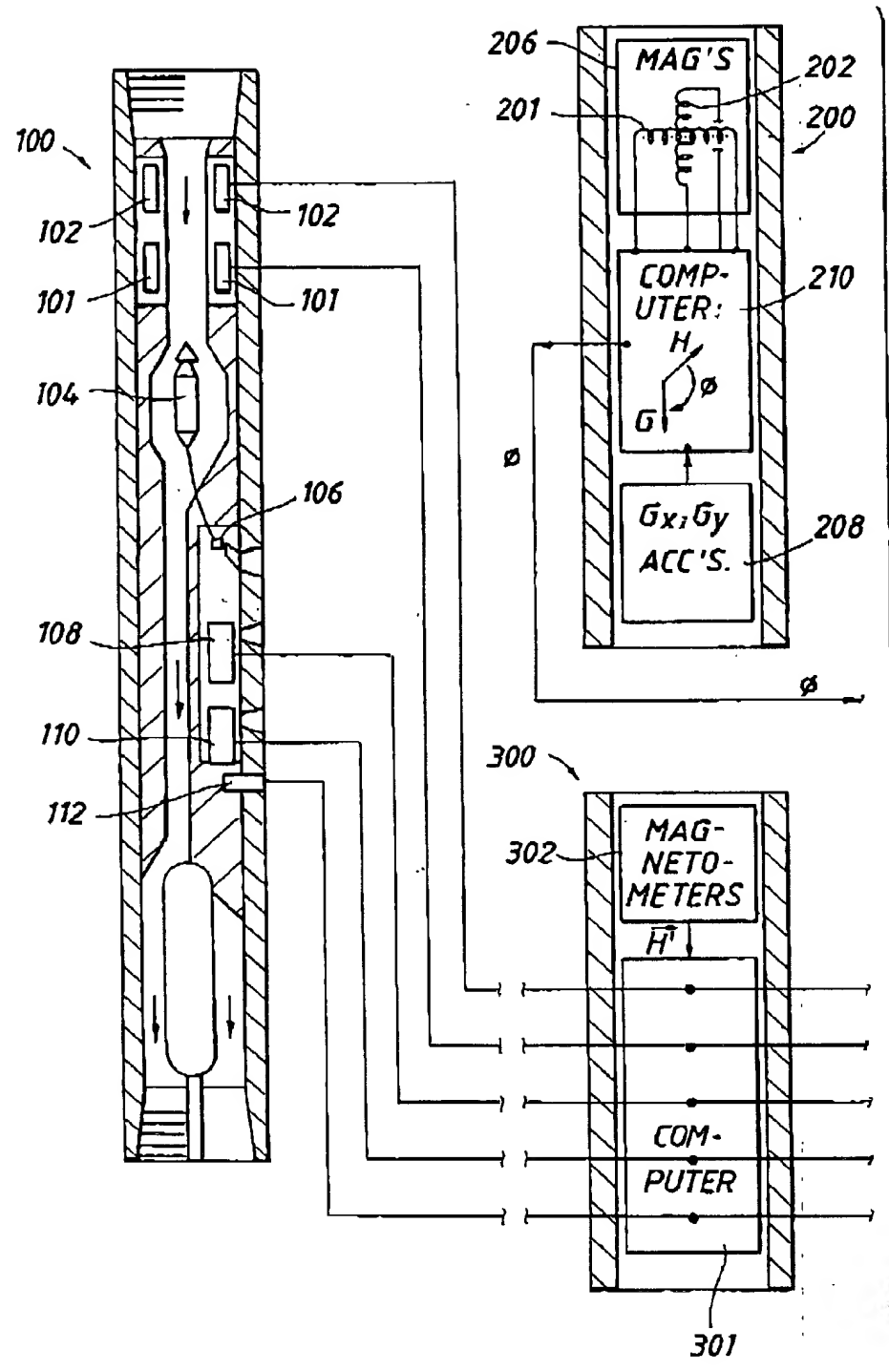


FIG. 3A

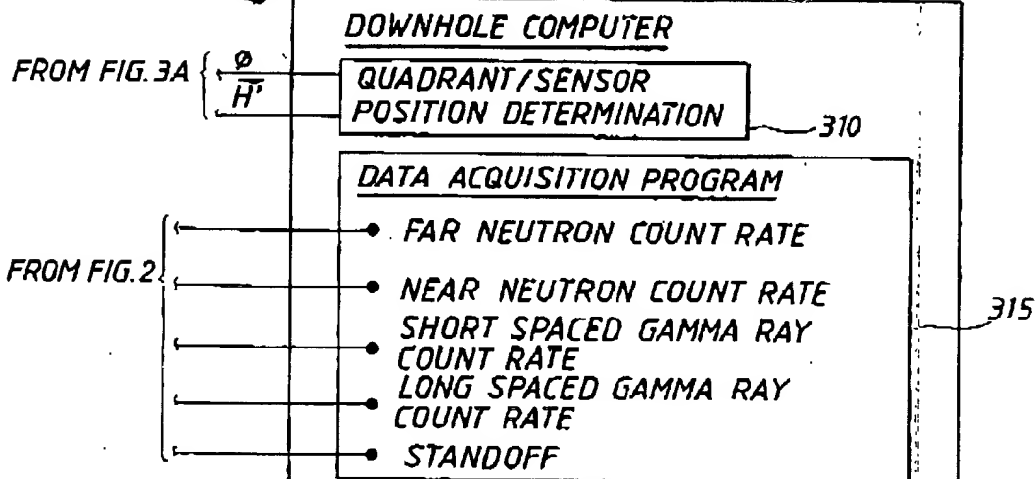


FIG. 3B

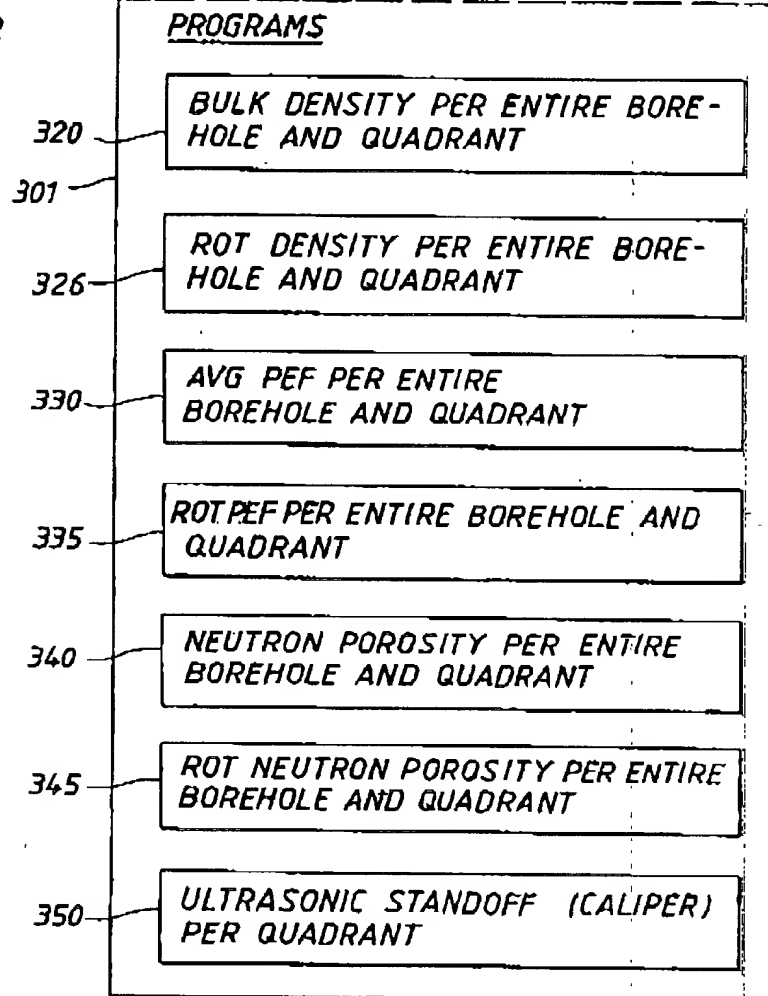


FIG. 4A

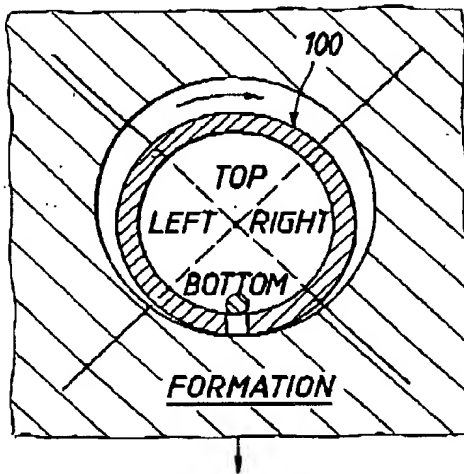


FIG. 4B

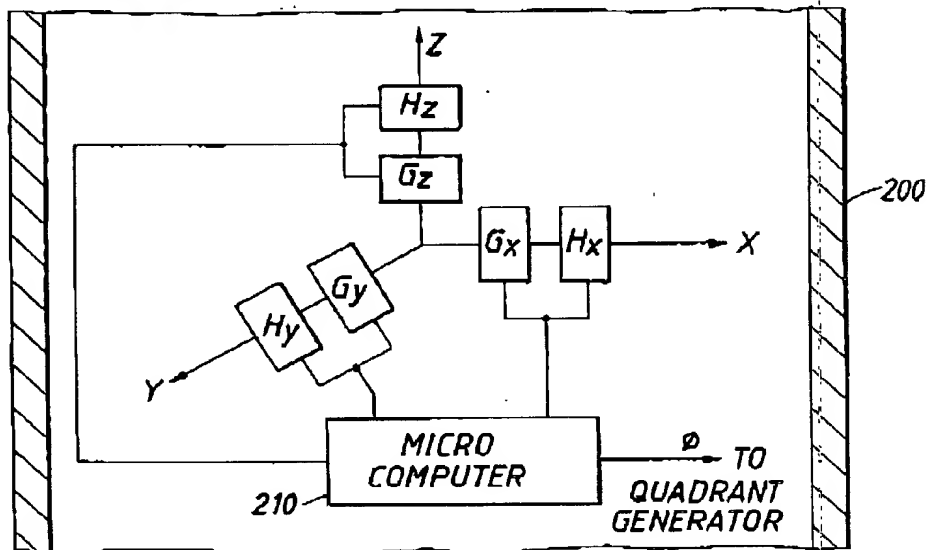
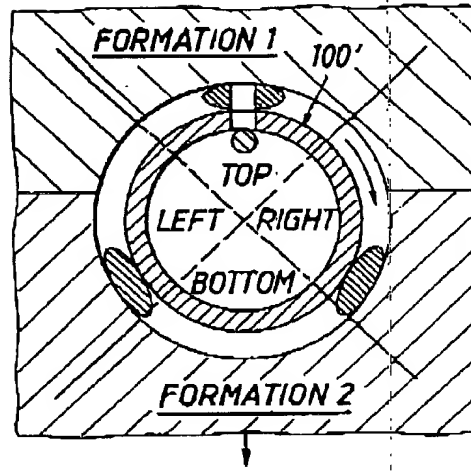


FIG. 5A

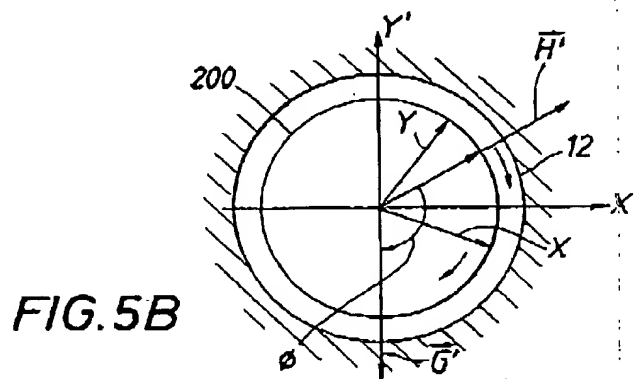


FIG. 5B

FIG. 6A

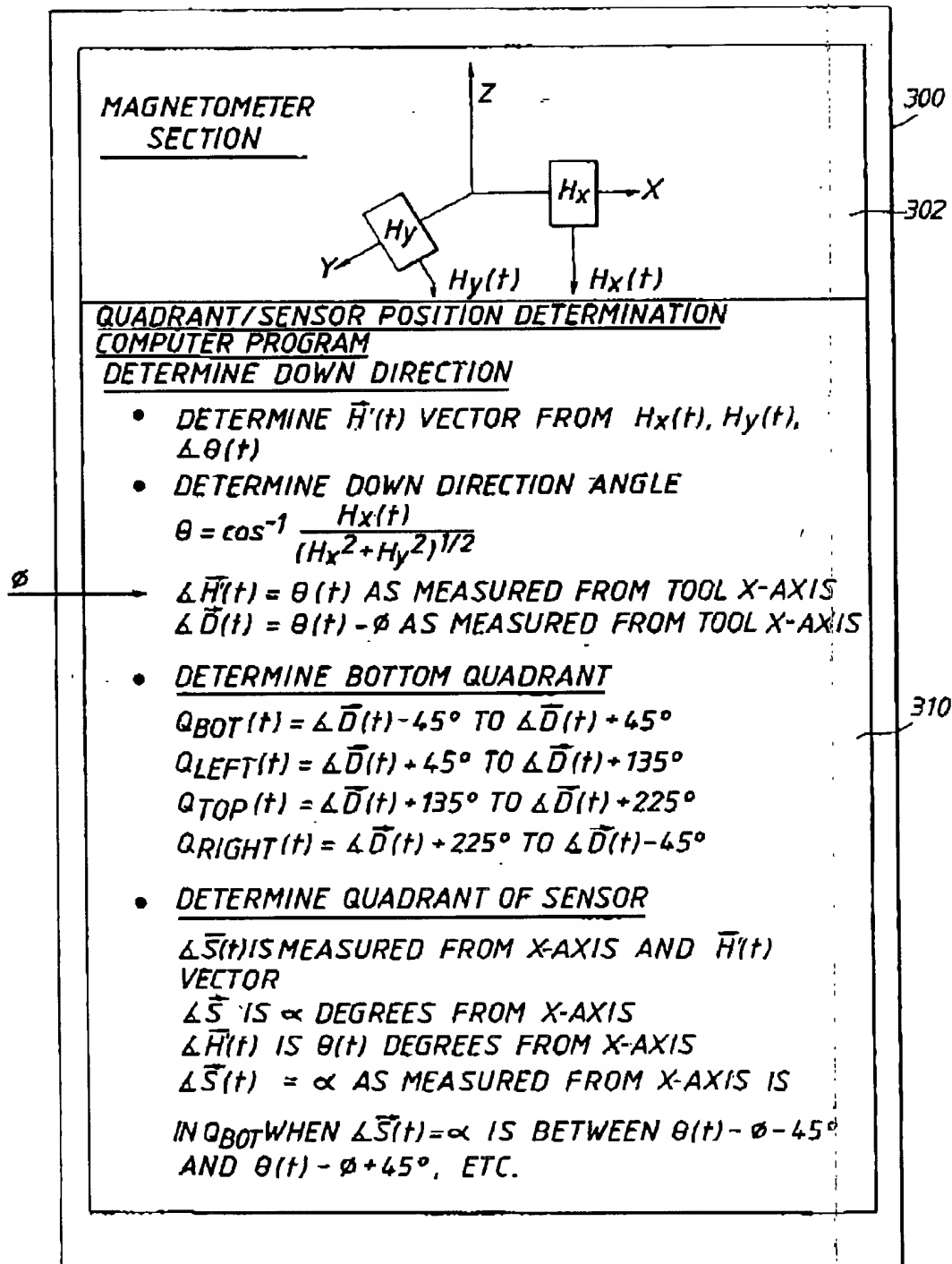


FIG. 6B

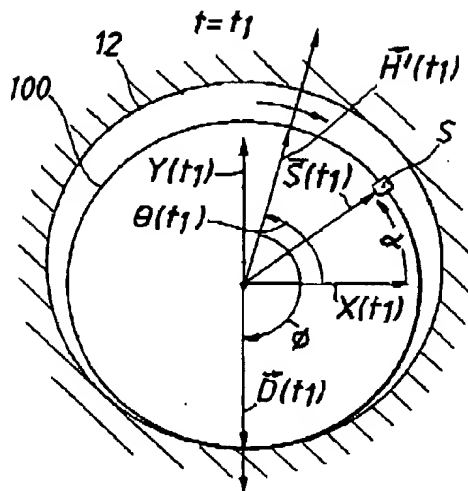


FIG. 6C

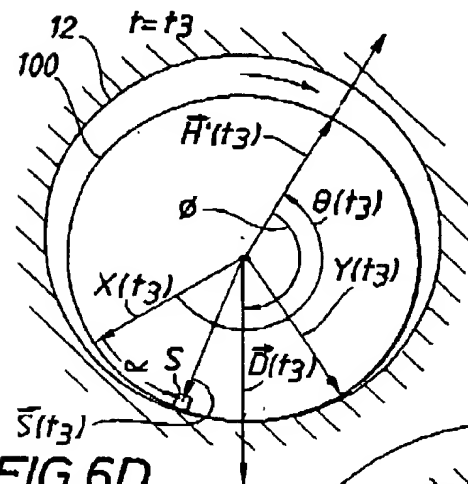
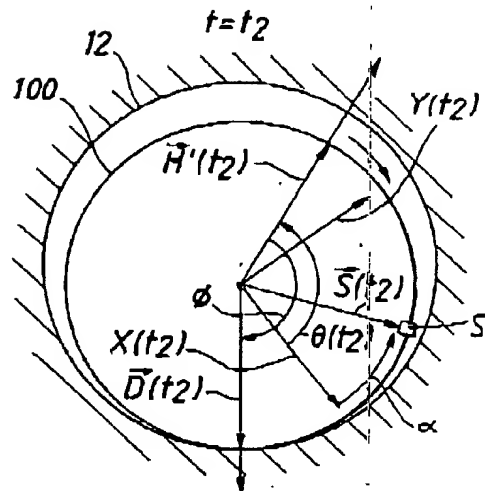


FIG. 6D

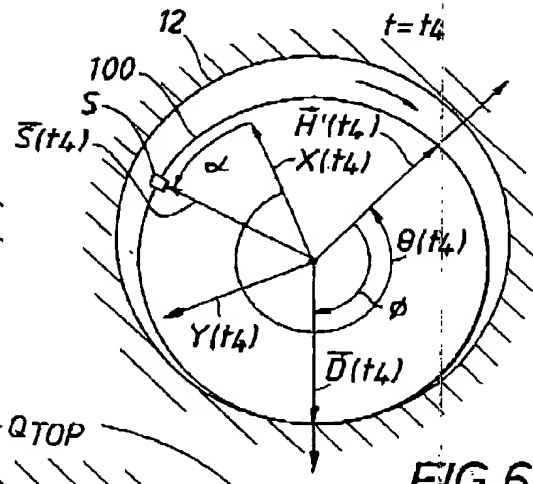


FIG. 6E

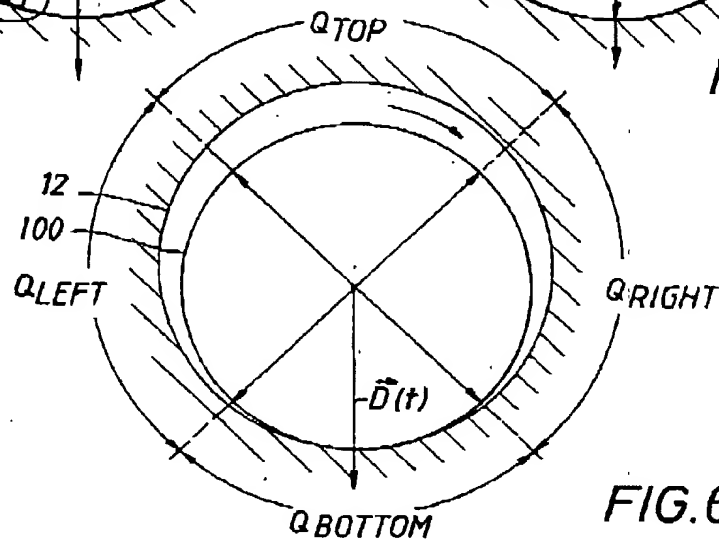


FIG. 6F

FIG. 7A

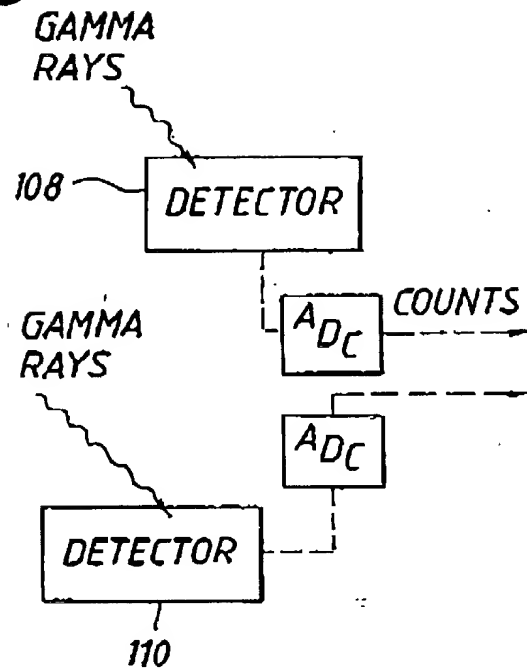


FIG. 7B

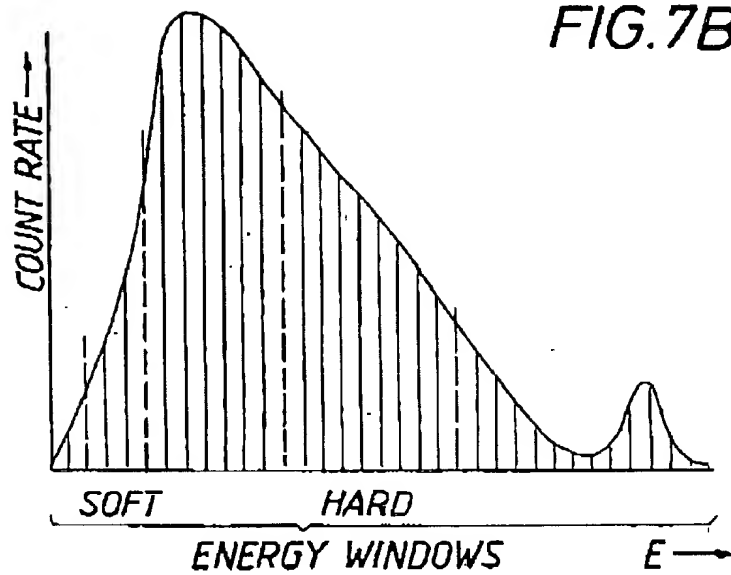


FIG. 8

315

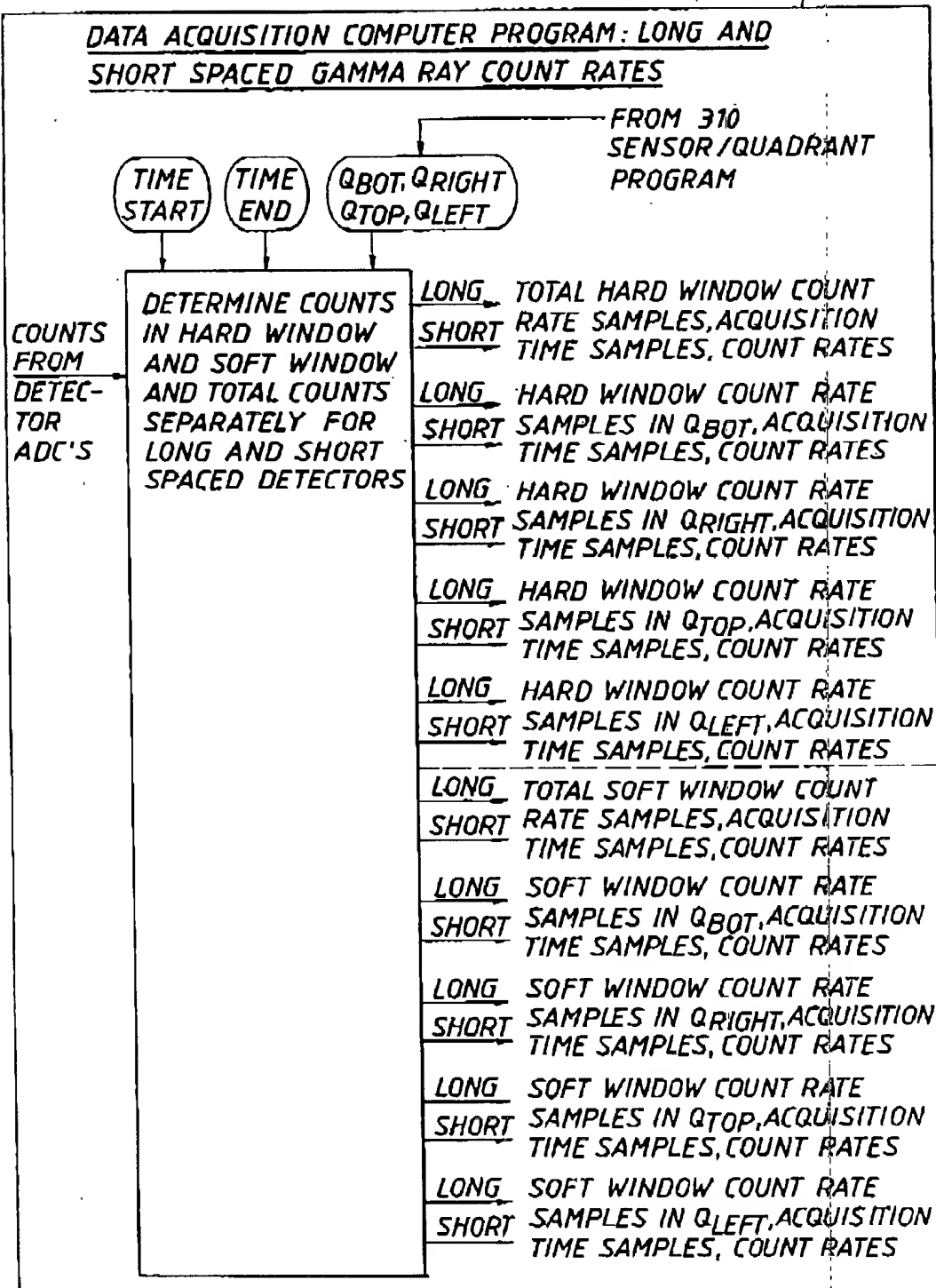


FIG. 9

320

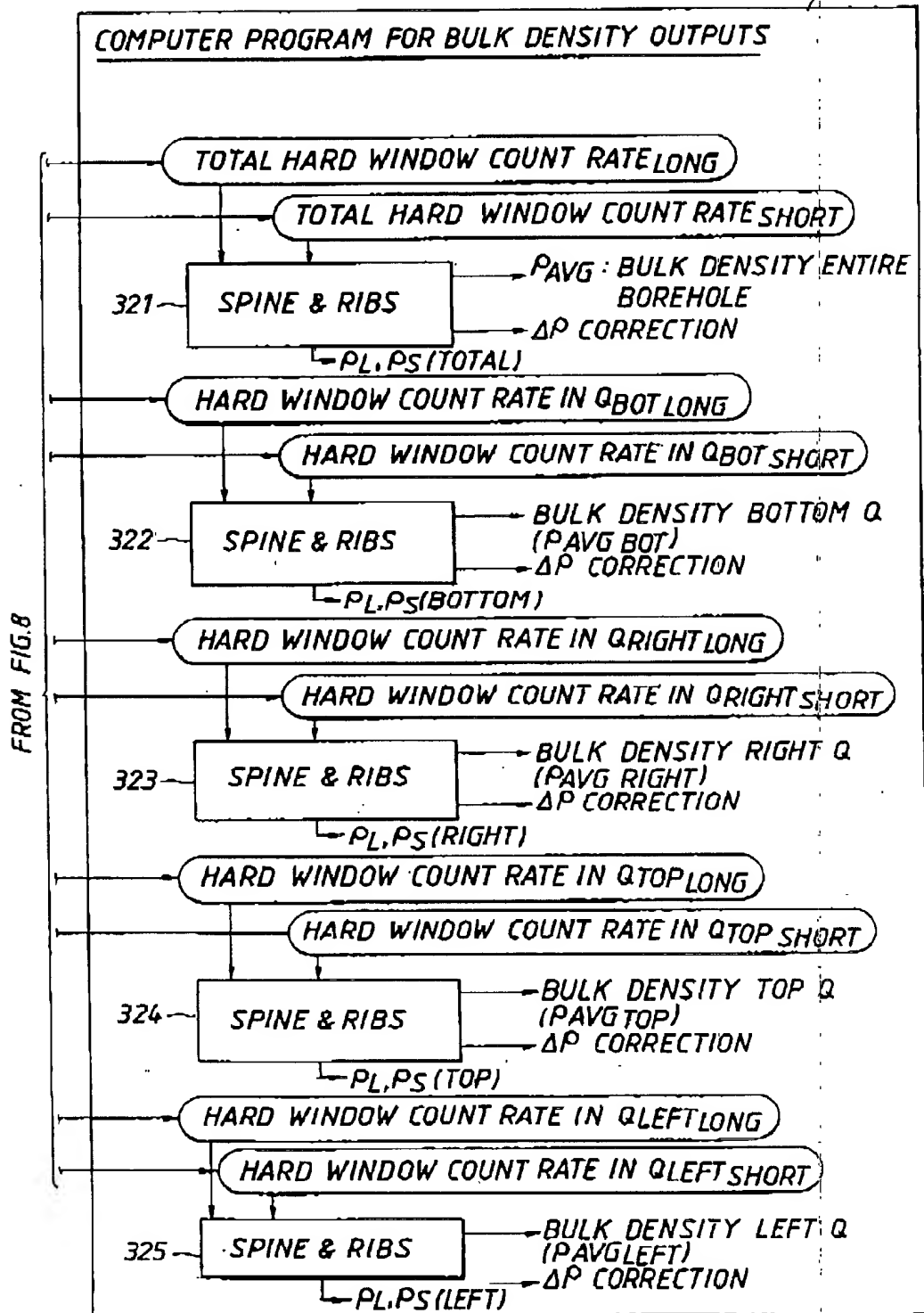
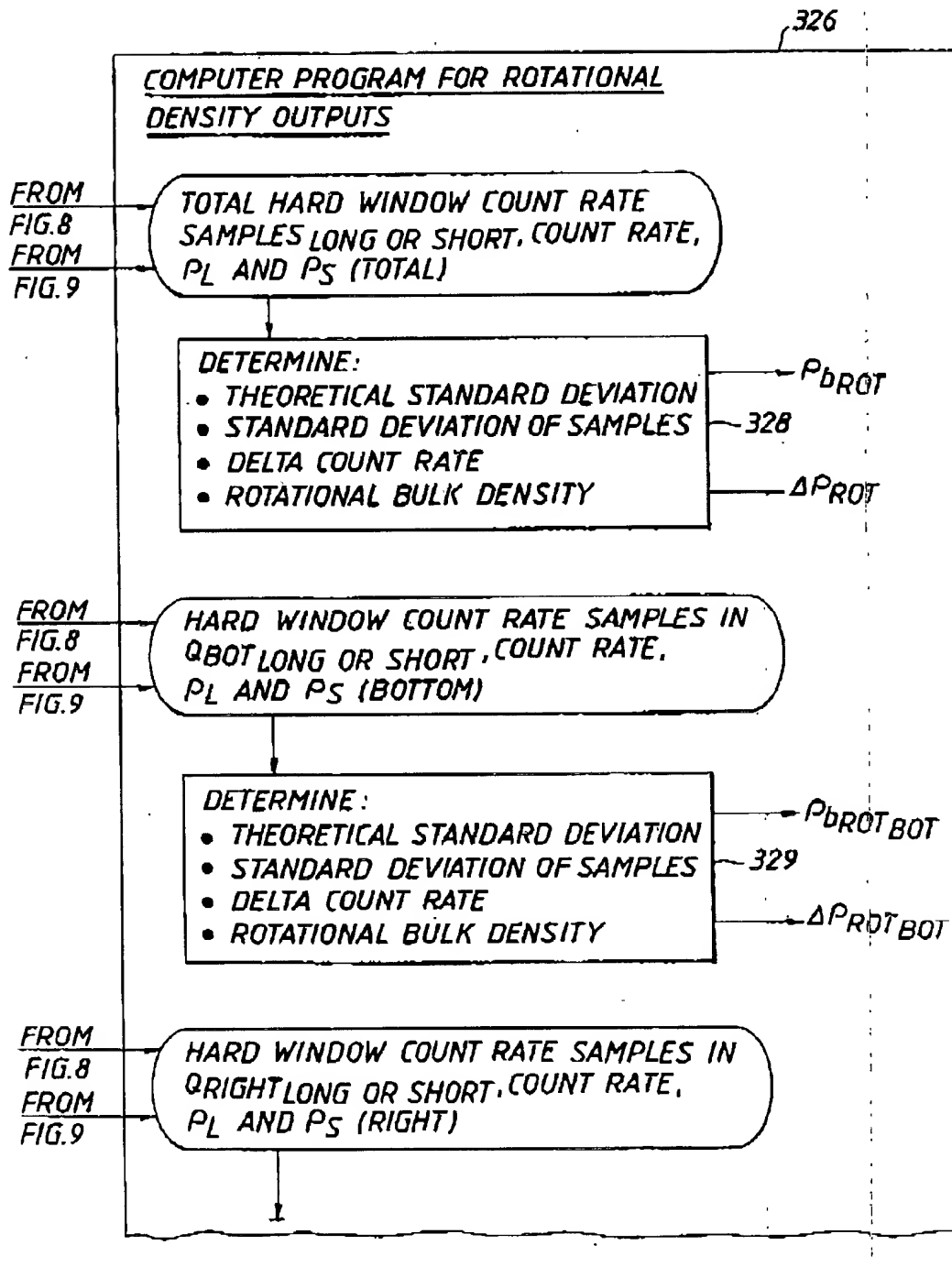
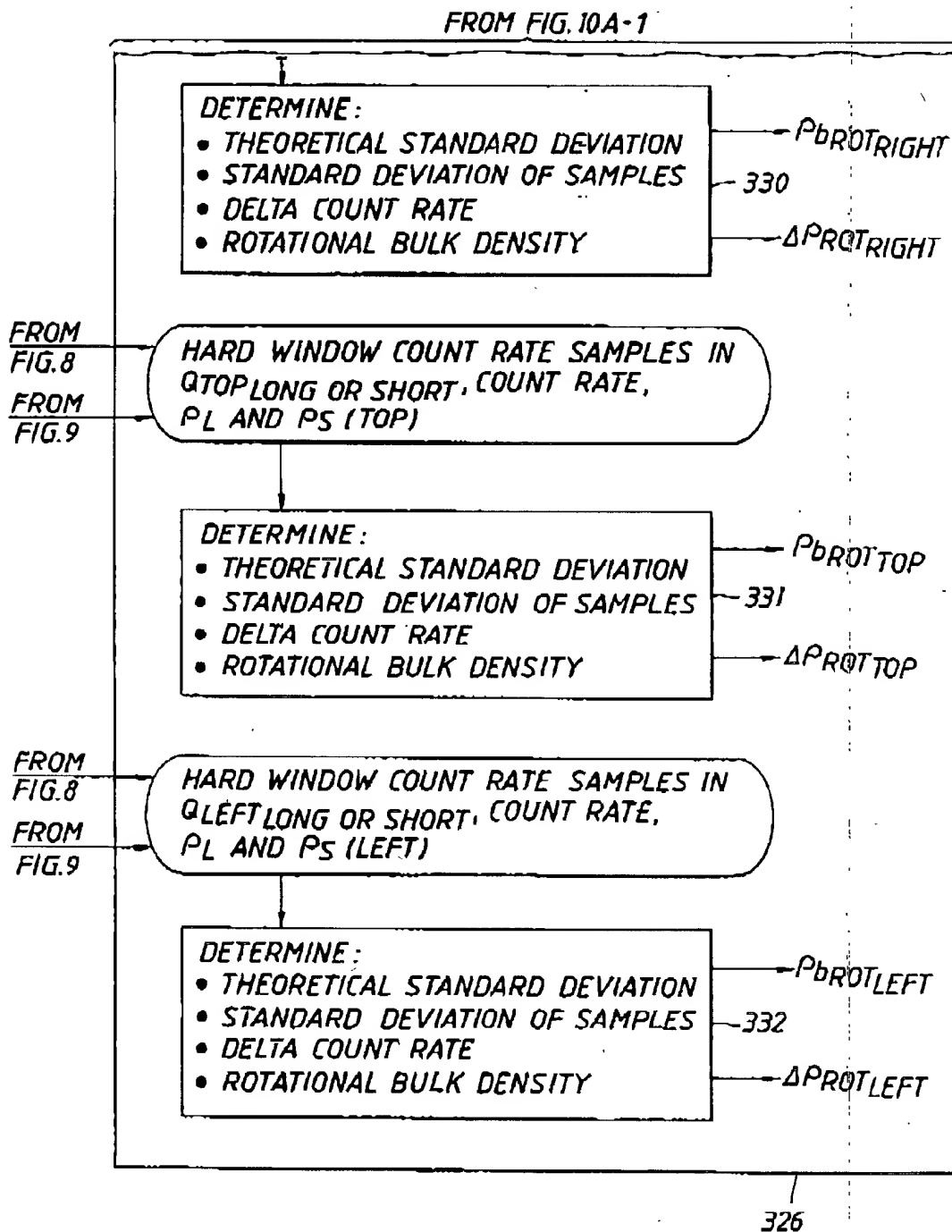


FIG. 10A-1



TO FIG. 10A-2

FIG.10A-2



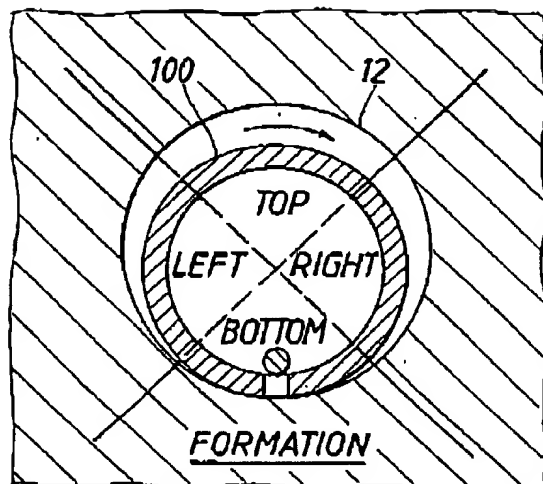


FIG. 10B

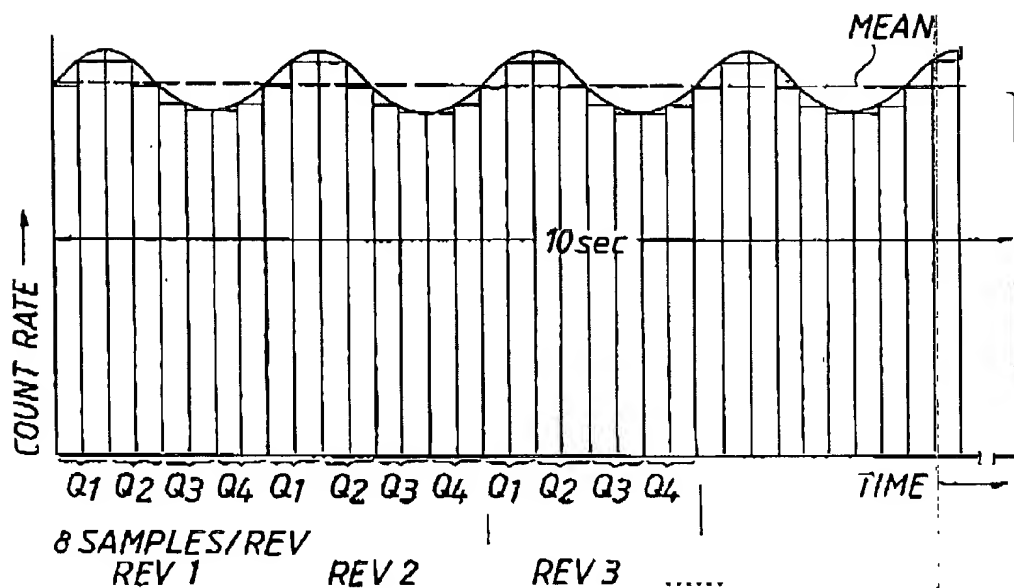
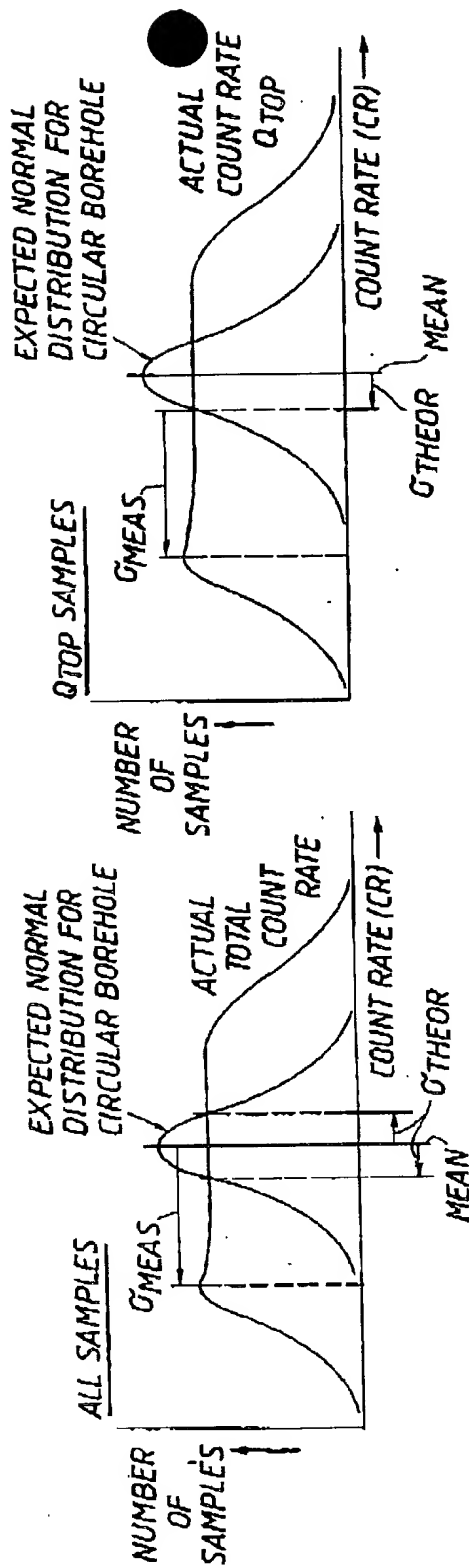


FIG. 10C



$$\Delta CR = \sqrt{G^2 MEAS - G^2 THEOR}$$

$$\Delta PROT = (ds) \left[\ln \left(\frac{CR + \Delta CR}{CR - \Delta CR} \right) \right]$$

$$P_{bROT} = DPL * EPS + F \Delta PROT$$

P_L = LONG SPACING DENSITY

P_S = SHORT SPACING DENSITY

FIG.10D-1

$$\Delta CR_{TOP} = \sqrt{G^2 MEAS_{TOP} - G^2 THEOR_{TOP}}$$

$$\Delta PROT_{TOP} = (ds) \left[\ln \left(\frac{CR_{TOP} + \Delta CR_{TOP}}{CR_{TOP} - \Delta CR_{TOP}} \right) \right]$$

$$P_{bROT_{TOP}} = DPL_{TOP} * EP_{STOP} + F \Delta PROT_{TOP}$$

$P_{L_{TOP}}$ = LONG SPACING DENSITY $_{TOP}$

$P_{S_{TOP}}$ = SHORT SPACING DENSITY $_{TOP}$

FIG.10D-2

FIG. 11A

330

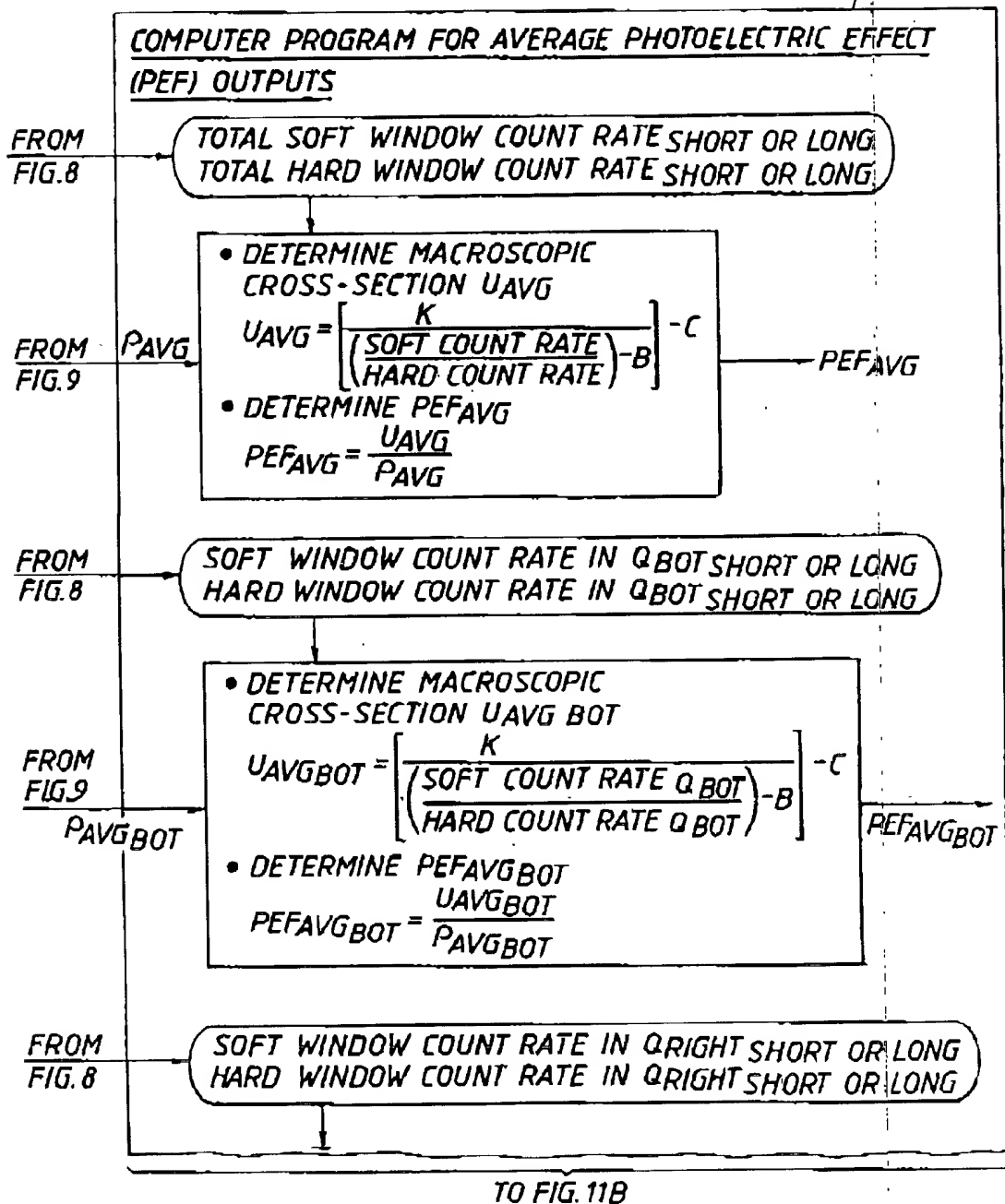


FIG. 11B

FROM FIG. 11A

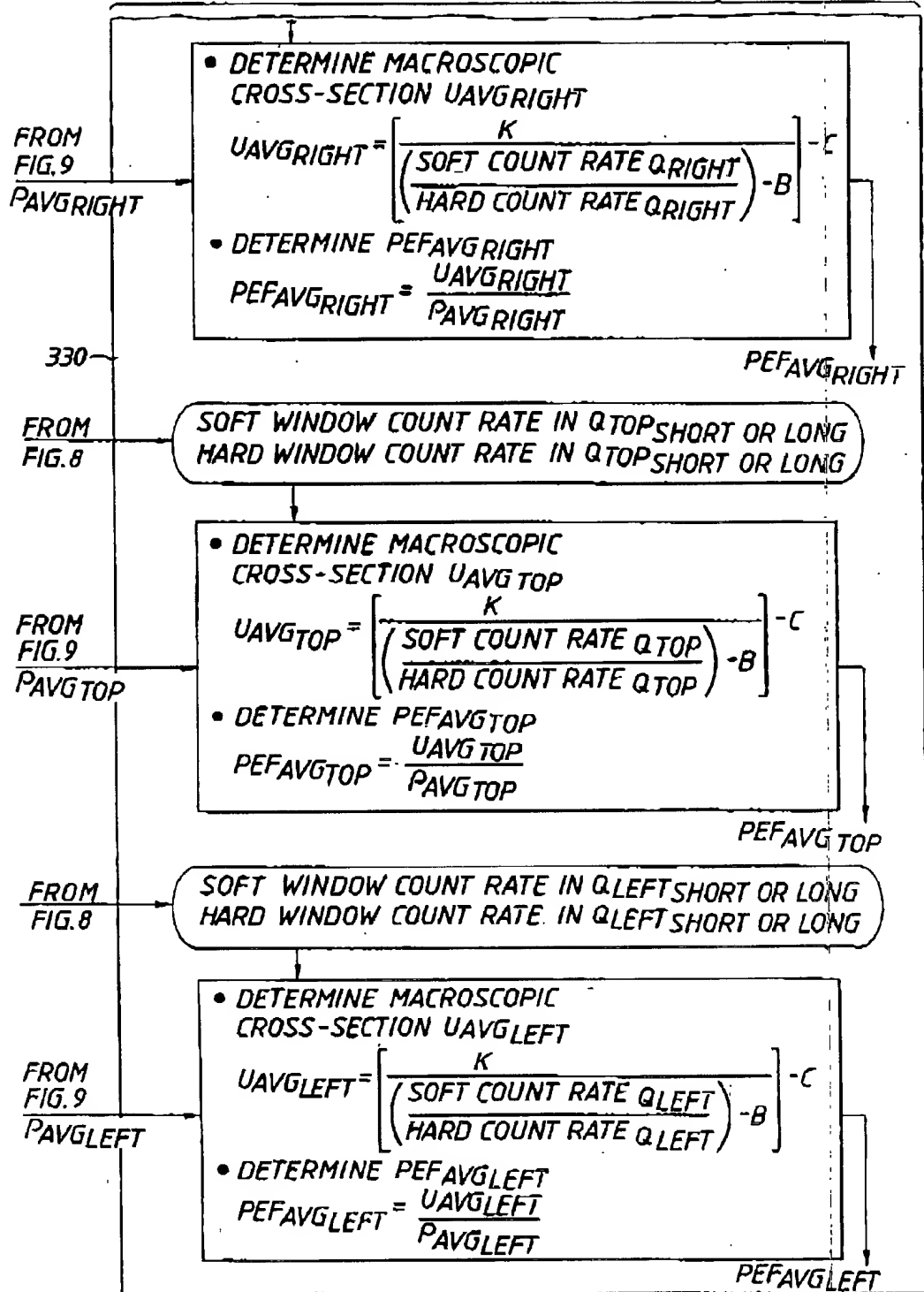


FIG. 12A

335

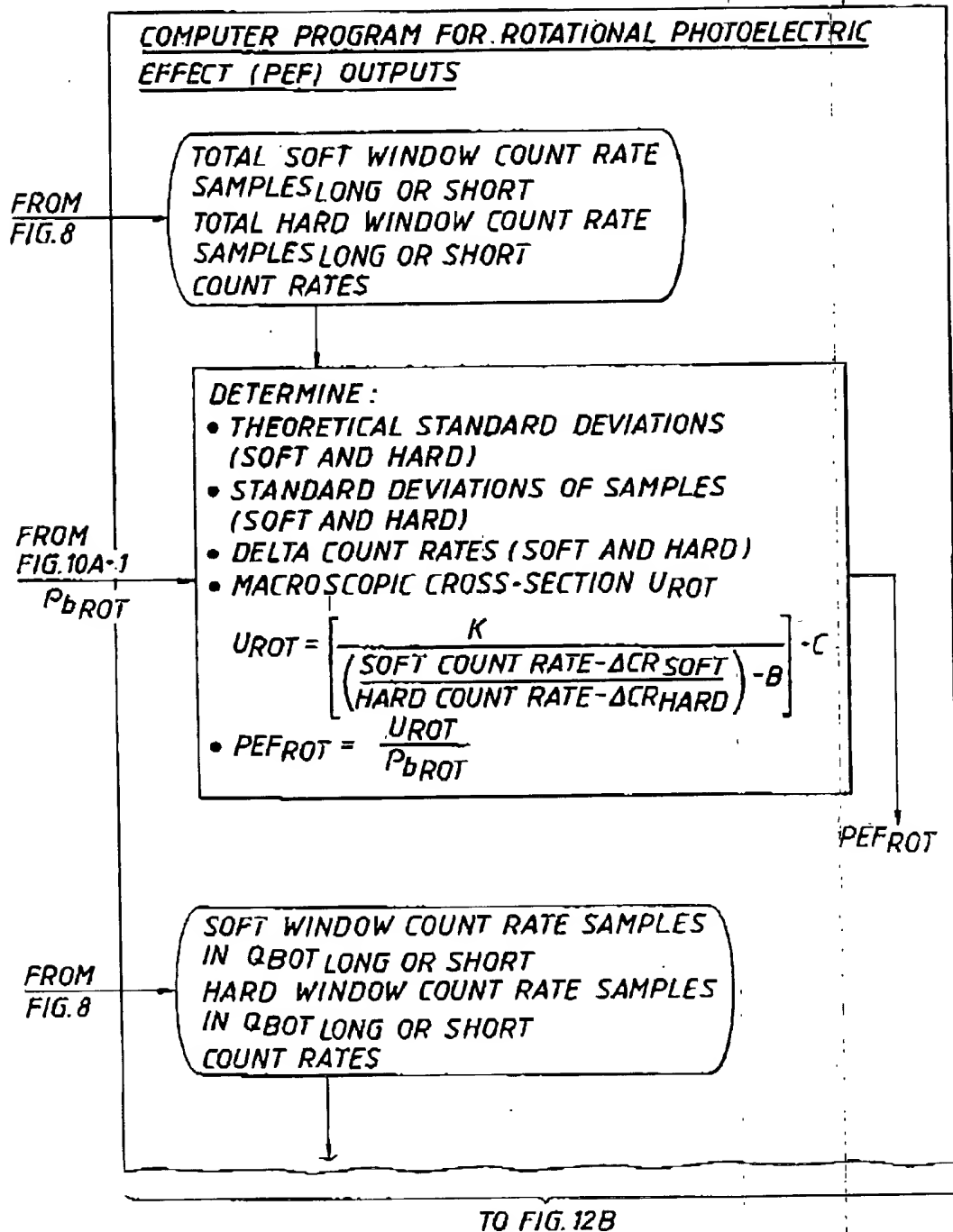


FIG. 12A

FROM FIG. 12A

FROM
FIG. 10A-1 $P_{bROTBOT}$

DETERMINE:

- THEORETICAL STANDARD DEVIATIONS (SOFT AND HARD)
- STANDARD DEVIATIONS OF SAMPLES (SOFT AND HARD)
- DELTA COUNT RATES (SOFT AND HARD)
- MACROSCOPIC CROSS-SECTION U_{ROTBOT}

$$U_{ROTBOT} = \left[\frac{K}{\left(\frac{\text{SOFT COUNT RATE} - \Delta CR_{SOFT}}{\text{HARD COUNT RATE} - \Delta CR_{HARD}} \right)^B} \right]^{-C}$$

- $PE_{FROTBOT} = \frac{U_{ROTBOT}}{P_{bROTBOT}}$

335

 $PE_{FROTBOT}$ FROM
FIG. 8

SOFT WINDOW COUNT RATE SAMPLES
IN $Q_{RIGHTLONG}$ OR SHORT
HARD WINDOW COUNT RATE SAMPLES
IN $Q_{RIGHTLONG}$ OR SHORT
COUNT RATES

FROM
FIG. 10A-2 $P_{bROTRIGHT}$

DETERMINE:

- THEORETICAL STANDARD DEVIATIONS (SOFT AND HARD)
- STANDARD DEVIATIONS OF SAMPLES (SOFT AND HARD)
- DELTA COUNT RATES (SOFT AND HARD)
- MACROSCOPIC CROSS-SECTION $U_{ROTRIGHT}$

$$U_{ROTRIGHT} = \left[\frac{K}{\left(\frac{\text{SOFT COUNT RATE} - \Delta CR_{SOFT}}{\text{HARD COUNT RATE} - \Delta CR_{HARD}} \right)^B} \right]^{-C}$$

- $PE_{FROTRIGHT} = \frac{U_{ROTRIGHT}}{P_{bROTRIGHT}}$

 $PE_{FROTRIGHT}$ FROM
FIG. 8

SOFT WINDOW COUNT RATE SAMPLES
IN $Q_{TOPLONG}$ OR SHORT
HARD WINDOW COUNT RATE SAMPLES
IN $Q_{TOPLONG}$ OR SHORT
COUNT RATES

TO FIG. 12C

FIG. 12

FROM FIG. 12B

FROM
FIG. 10A-2 $P_{bROT TOP}$

DETERMINE:

- THEORETICAL STANDARD DEVIATIONS (SOFT AND HARD)
- STANDARD DEVIATIONS OF SAMPLES (SOFT AND HARD)
- DELTA COUNT RATES (SOFT AND HARD)
- MACROSCOPIC CROSS-SECTION $U_{ROT TOP}$

$$U_{ROT TOP} = \left[\frac{K}{\left(\frac{\text{SOFT COUNT RATE} - \Delta CR_{SOFT}}{\text{HARD COUNT RATE} - \Delta CR_{HARD}} \right)^{-B}} \right]^{-C}$$

335

- $PEF_{ROT TOP} = \frac{U_{ROT TOP}}{P_{bROT TOP}}$

 $PEF_{ROT TOP}$ FROM
FIG. 8

SOFT WINDOW COUNT RATE SAMPLES
IN $Q_{LEFT LONG}$ OR SHORT
HARD WINDOW COUNT RATE SAMPLES
IN $Q_{LEFT LONG}$ OR SHORT
COUNT RATES

FROM
FIG. 10A-2 $P_{bROT LEFT}$

DETERMINE:

- THEORETICAL STANDARD DEVIATIONS (SOFT AND HARD)
- STANDARD DEVIATIONS OF SAMPLES (SOFT AND HARD)
- DELTA COUNT RATES (SOFT OR HARD)
- MACROSCOPIC CROSS-SECTION $U_{ROT LEFT}$

$$U_{ROT LEFT} = \left[\frac{K}{\left(\frac{\text{SOFT COUNT RATE} - \Delta CR_{SOFT}}{\text{HARD COUNT RATE} - \Delta CR_{HARD}} \right)^{-B}} \right]^{-C}$$

- $PEF_{ROT LEFT} = \frac{U_{ROT LEFT}}{P_{bROT LEFT}}$

 $PEF_{ROT LEFT}$

FIG. 12D

335

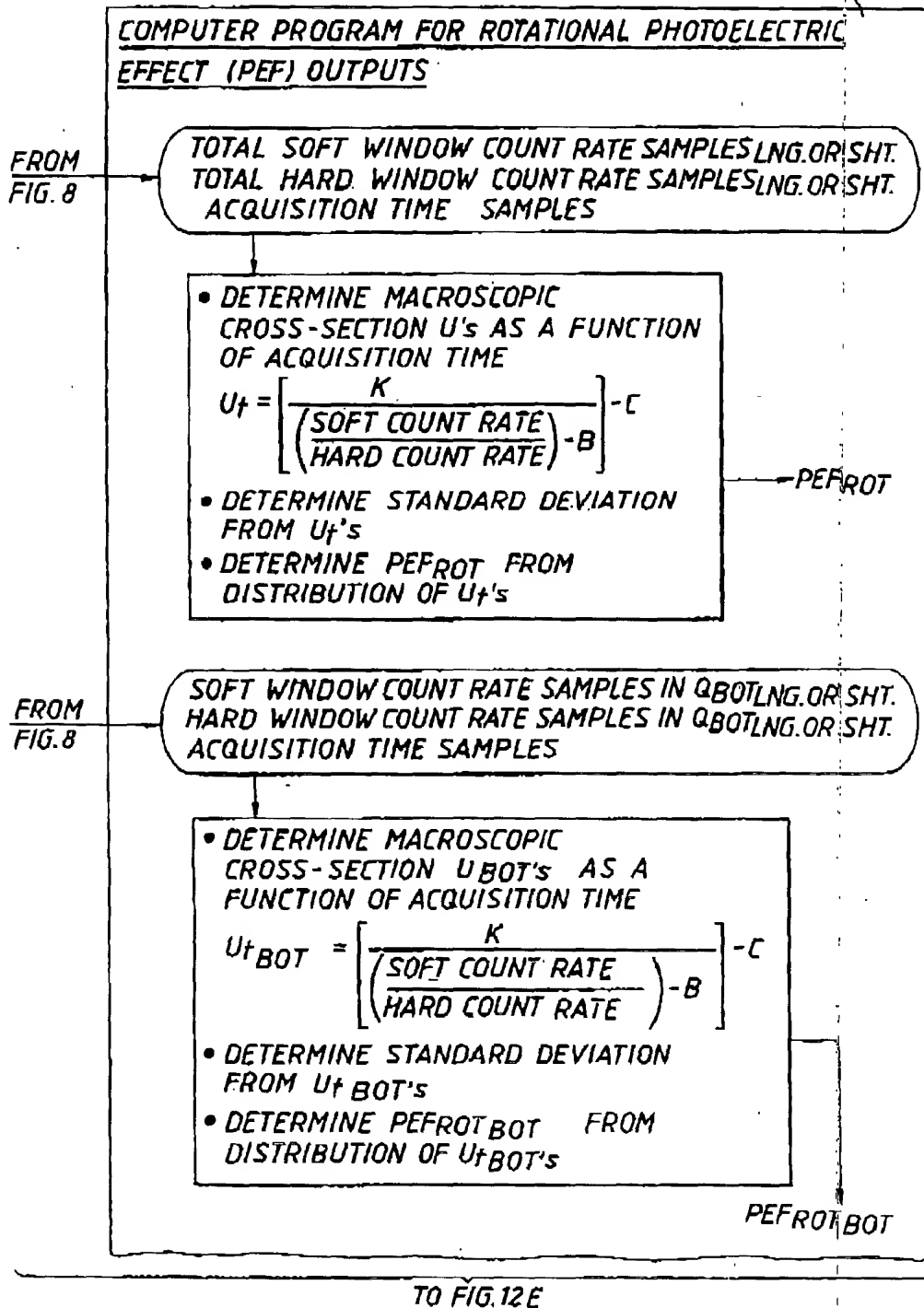


FIG. 12E

FROM FIG. 12D

FROM
FIG. 8

SOFT WINDOW COUNT RATE SAMPLES IN Q_{RIGHT} LNG. OR SHT.
HARD WINDOW COUNT RATE SAMPLES IN Q_{RIGHT} LNG. OR SHT.
ACQUISITION TIME SAMPLES

335

- DETERMINE MACROSCOPIC CROSS-SECTION U_{RIGHT}'s AS A FUNCTION OF ACQUISITION TIME

$$U_{\text{RIGHT}} = \left[\frac{K}{\left(\frac{\text{SOFT COUNT RATE}}{\text{HARD COUNT RATE}} \right)^{-B}} \right]^{-C}$$

- DETERMINE STANDARD DEVIATION FROM U_{RIGHT}'s
- DETERMINE PEFROT_{RIGHT} FROM DISTRIBUTION OF U_{RIGHT}'s

PEFROT_{RIGHT}FROM
FIG. 8

SOFT WINDOW COUNT RATE SAMPLES IN Q_{TOP} LNG. OR SHT.
HARD WINDOW COUNT RATE SAMPLES IN Q_{TOP} LNG. OR SHT.
ACQUISITION TIME SAMPLES

- DETERMINE MACROSCOPIC CROSS-SECTION U_{TOP}'s AS A FUNCTION OF ACQUISITION TIME

$$U_{\text{TOP}} = \left[\frac{K}{\left(\frac{\text{SOFT COUNT RATE}}{\text{HARD COUNT RATE}} \right)^{-B}} \right]^{-C}$$

- DETERMINE STANDARD DEVIATION FROM U_{TOP}'s
- DETERMINE PEFROT_{TOP} FROM DISTRIBUTION OF U_{TOP}'s

PEFROT_{TOP}

TO FIG. 12F

FIG. 12F

FROM FIG. 12E

FROM
FIG. 8

SOFT WINDOW COUNT RATE SAMPLES IN QLEFT LNG. OR SHT.
HARD WINDOW COUNT RATE SAMPLES IN QLEFT LNG. OR SHT.
ACQUISITION TIME SAMPLES

335

- DETERMINE MACROSCOPIC CROSS-SECTION U_{LEFT} 's AS A FUNCTION OF ACQUISITION TIME

$$U_{LEFT} = \left[\frac{K}{\left(\frac{\text{SOFT COUNT RATE}}{\text{HARD COUNT RATE}} \right)^{-B}} \right]^{-C}$$

- DETERMINE STANDARD DEVIATION FROM U_{LEFT} 's
- DETERMINE $PEFROT_{LEFT}$ FROM DISTRIBUTION OF U_{LEFT} 's

 $PEFROT_{LEFT}$

FIG. 13

350

COMPUTER PROGRAM FOR ULTRASONIC STANDOFF OUTPUTS

FROM
FIG. 4A-B

- RECORD STANDOFF AS A FUNCTION OF QUADRANT
- DEVELOP HISTOGRAM OF ALL STANDOFFS AND HISTOGRAM OF STANDOFFS PER QUADRANT
- DETERMINE $STANDOFF_{AVG}$,
 $STANDOFF_{MAX}$,
 $STANDOFF_{MIN}$
FOR EACH QUADRANT
- DETERMINE HOLE SHAPE:
HORIZONTAL DIAMETER
VERTICAL DIAMETER

H DIAMETER

V DIAMETER

FIG. 14A

340

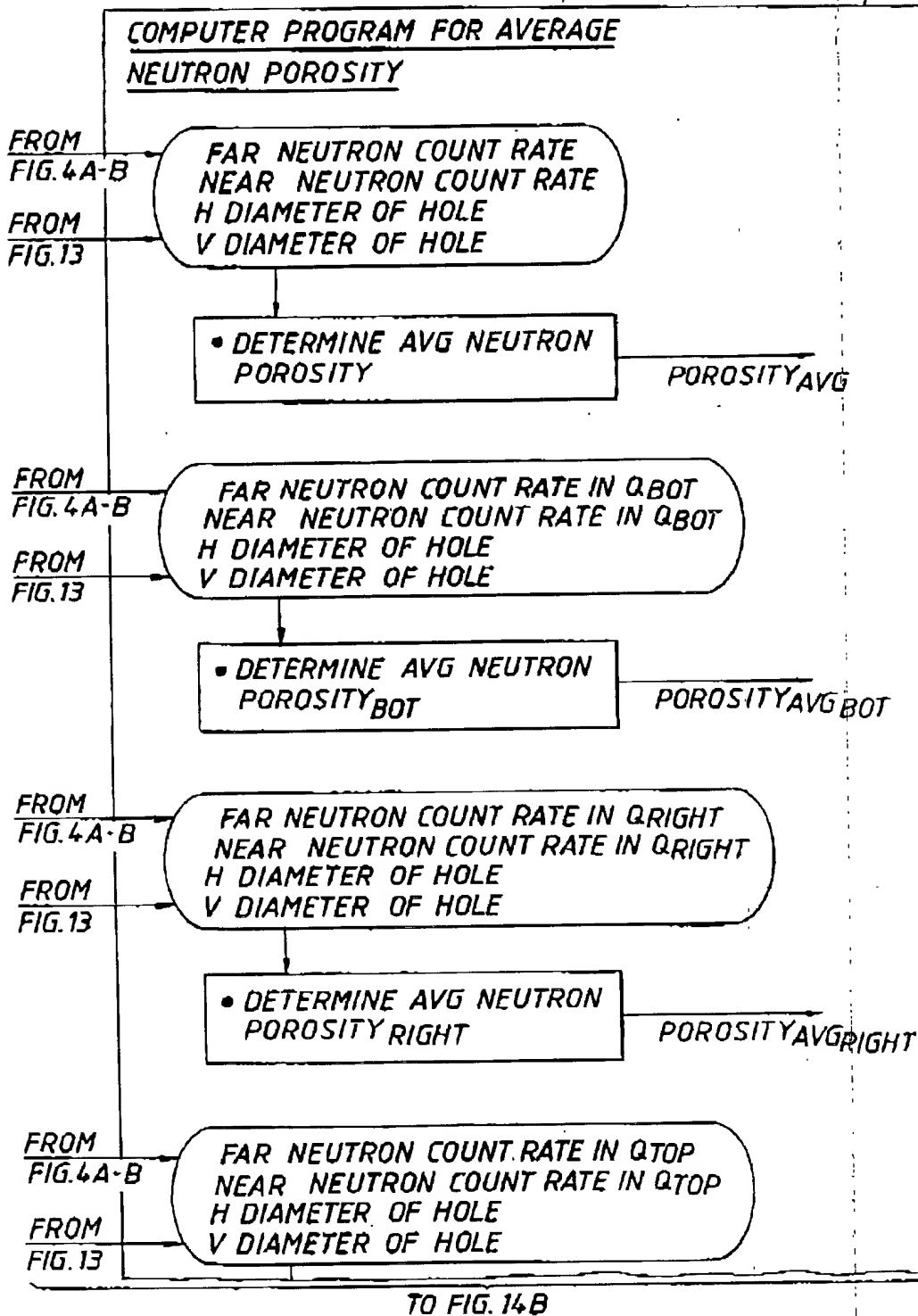


FIG. 14B

FROM FIG. 14A

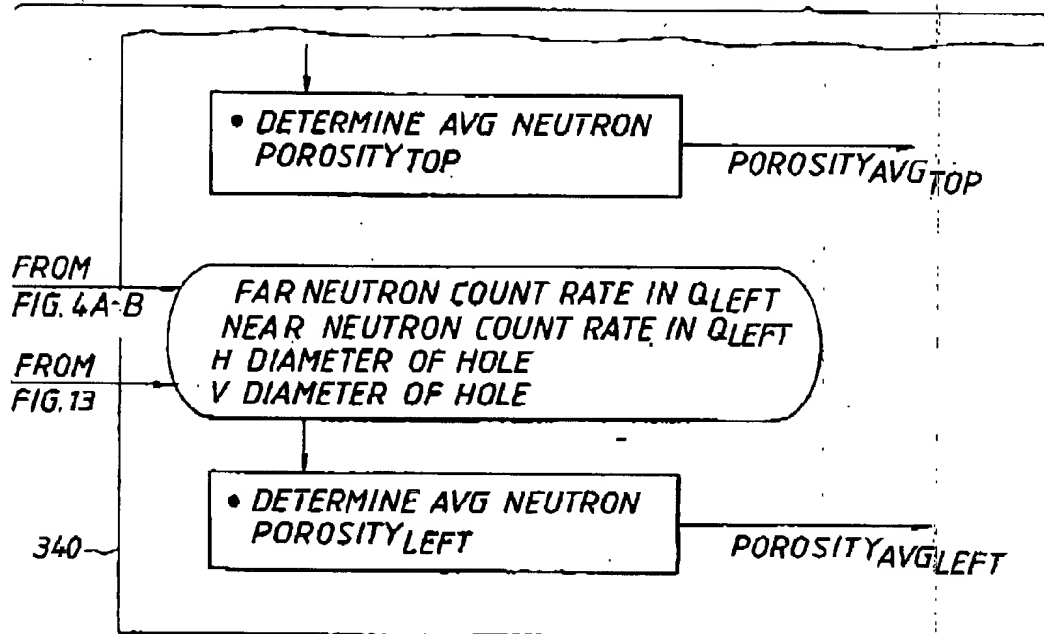
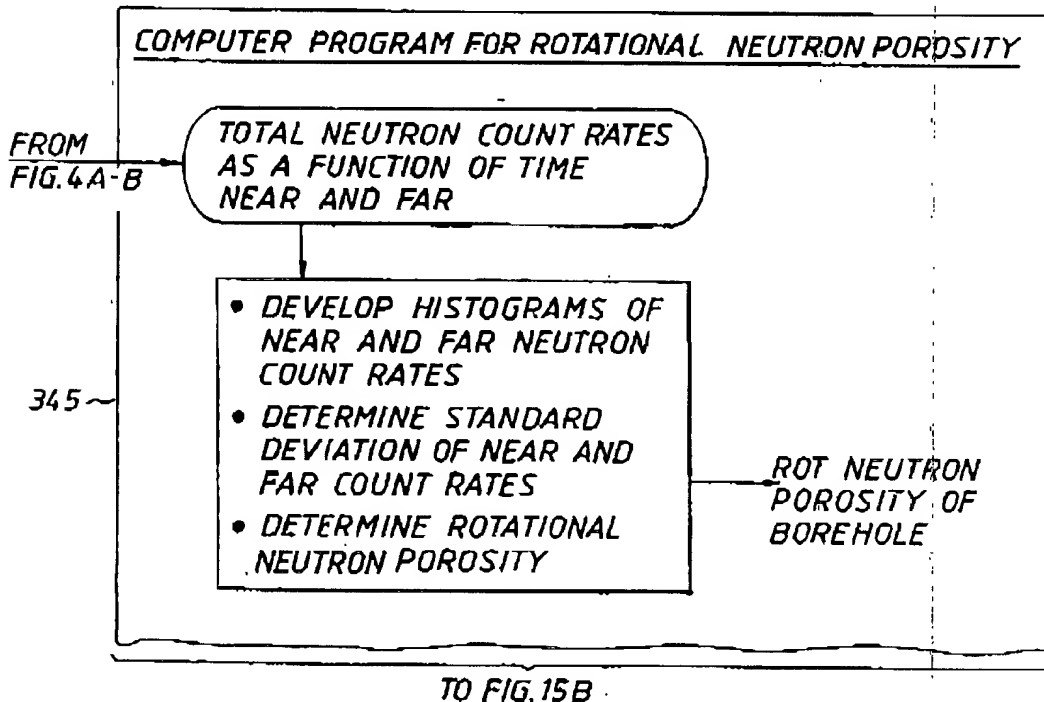


FIG. 15A



TO FIG. 15B

FIG.15B

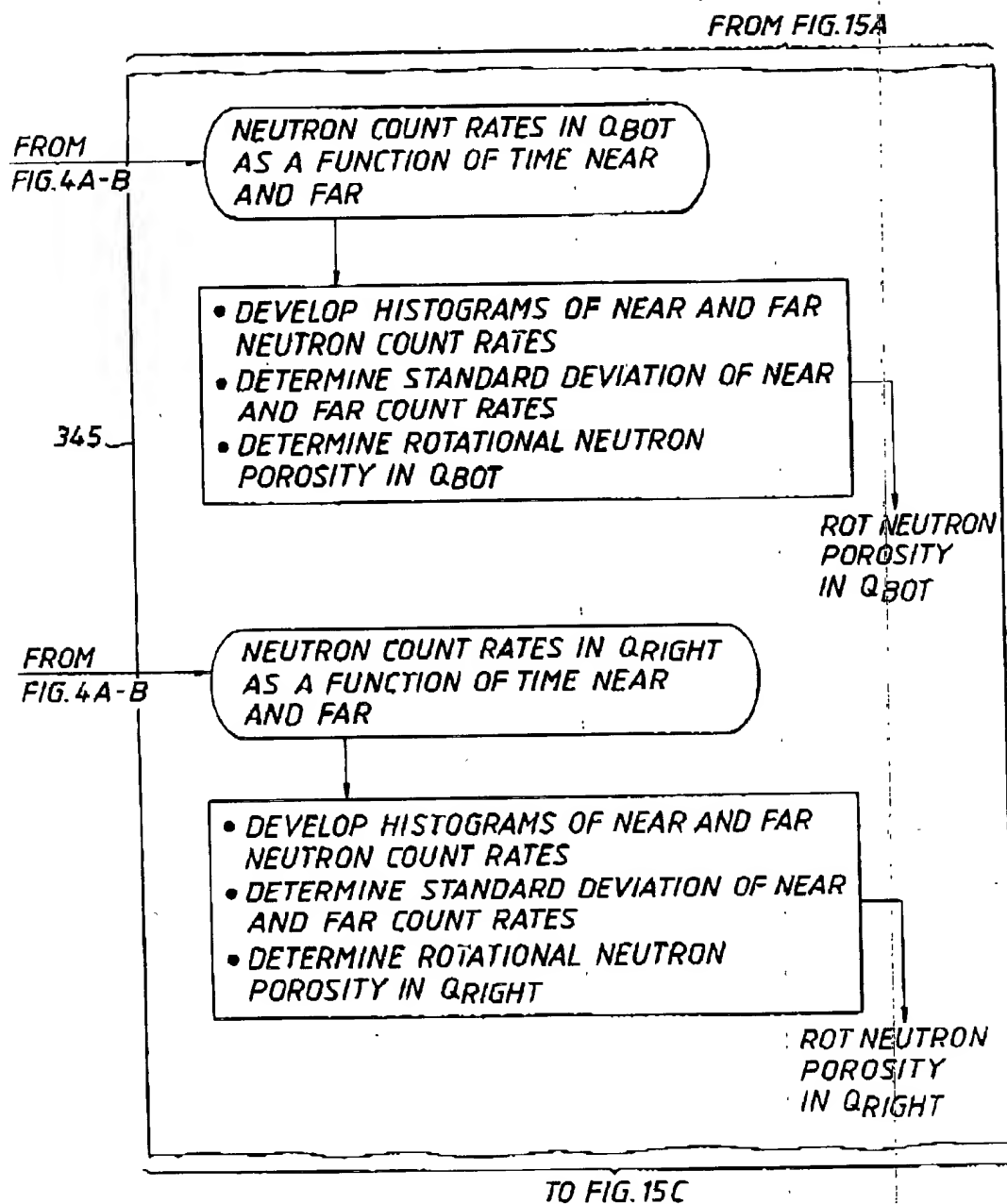
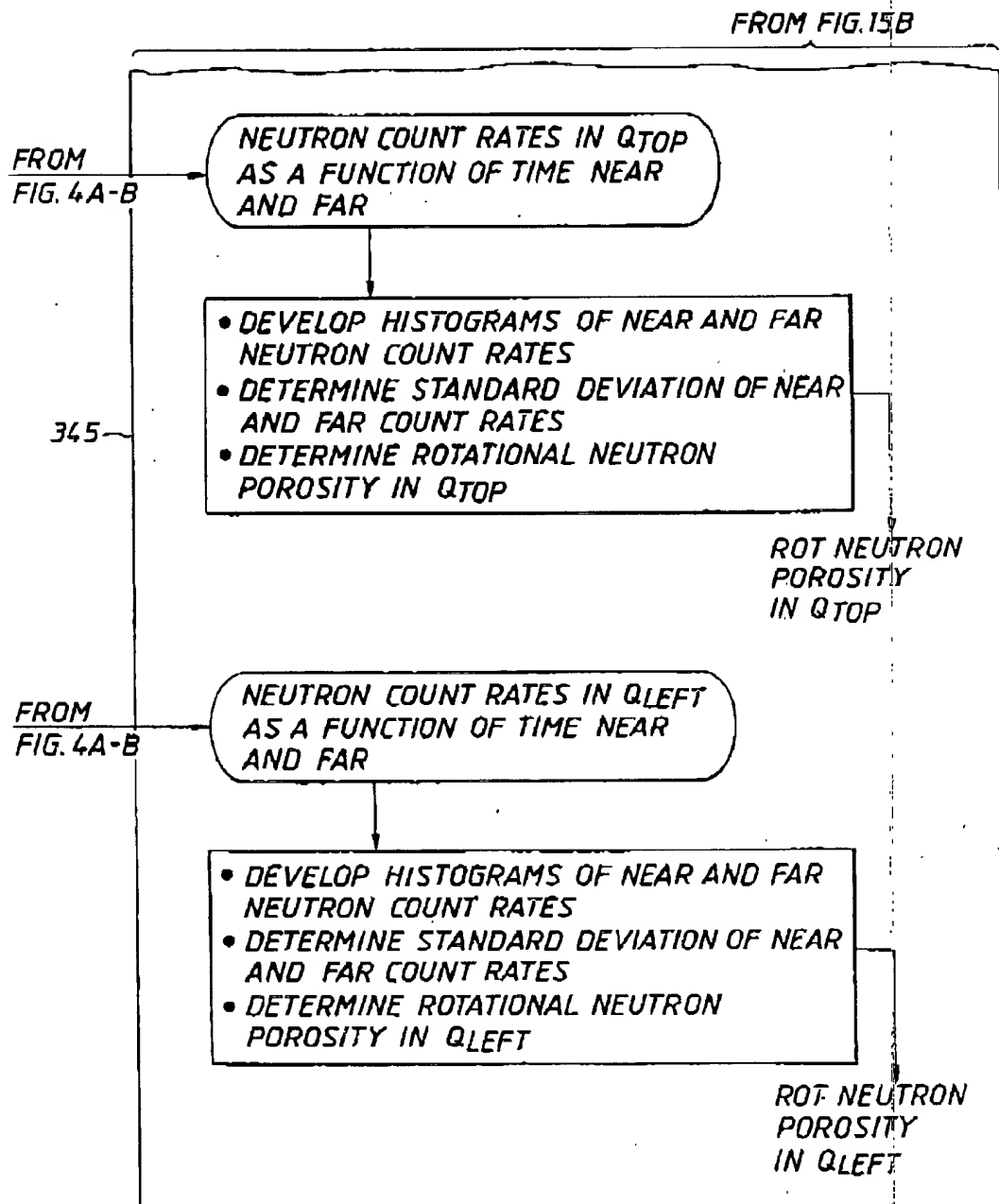


FIG. 15C



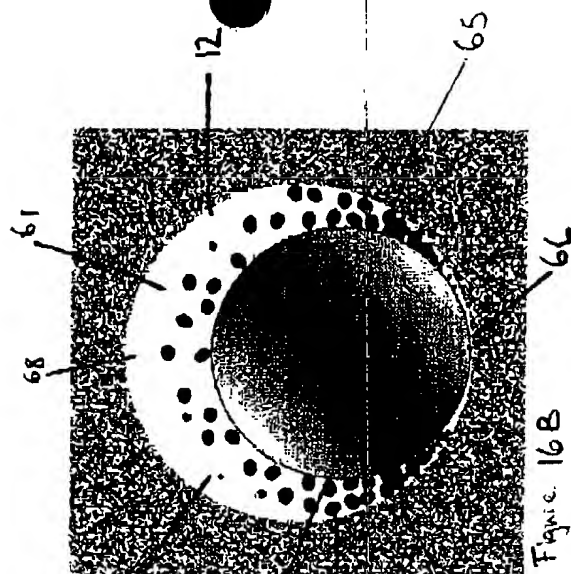


Fig. 16B

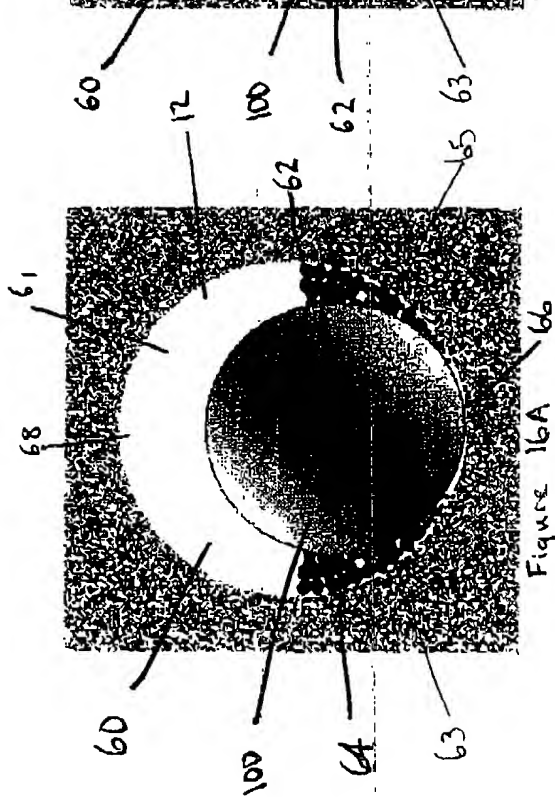


Figure 16A

.....

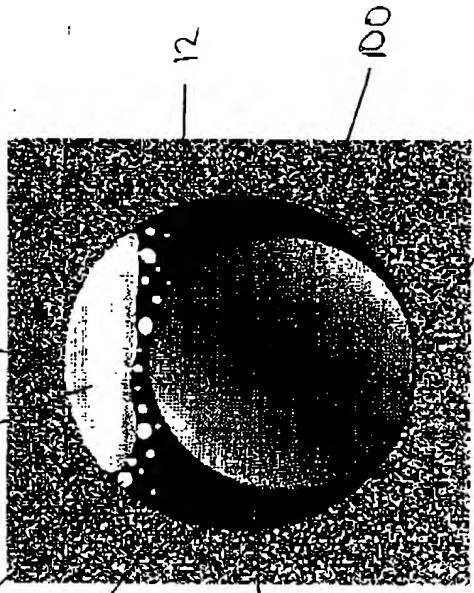


Figure 17B

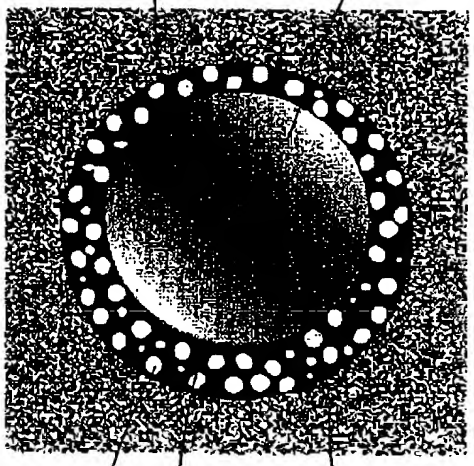


Figure 17A